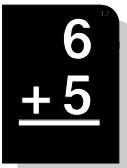


Prénom :

Date :

 <small>(10)</small>	Addition posée en ligne : $9 + 9 = 18$	Addition posée en colonne : $\begin{array}{r} 9 \\ + 9 \\ \hline 18 \end{array}$
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- Calcule ces additions en ligne :

$3 + 1 = 4$	$9 + 2 = \dots$	$7 + 5 = \dots$	$9 + 7 = \dots$	$4 + 4 = \dots$
$4 + 1 = \dots$	$7 + 2 = \dots$	$9 + 8 = \dots$	$6 + 2 = \dots$	$8 + 8 = \dots$
$2 + 2 = \dots$	$0 + 7 = \dots$	$6 + 1 = \dots$	$3 + 5 = \dots$	$3 + 3 = \dots$
$4 + 2 = \dots$	$3 + 2 = \dots$	$6 + 8 = \dots$	$3 + 8 = \dots$	$9 + 9 = \dots$
$7 + 1 = \dots$	$2 + 8 = \dots$	$7 + 6 = \dots$	$8 + 6 = \dots$	$7 + 7 = \dots$
$2 + 3 = \dots$	$8 + 2 = \dots$	$5 + 5 = \dots$	$6 + 6 = \dots$	$7 + 8 = \dots$

$4 + 6 = 10$	$4 + 2 = \dots$	$7 + 5 = \dots$	$2 + 9 = \dots$	$6 + 4 = \dots$
$3 + 7 = \dots$	$5 + 3 = \dots$	$8 + 7 = \dots$	$7 + 4 = \dots$	$7 + 3 = \dots$
$5 + 5 = \dots$	$8 + 4 = \dots$	$6 + 6 = \dots$	$1 + 9 = \dots$	$8 + 9 = \dots$
$9 + 9 = \dots$	$7 + 3 = \dots$	$7 + 8 = \dots$	$8 + 7 = \dots$	$2 + 3 = \dots$
$9 + 0 = \dots$	$6 + 6 = \dots$	$8 + 9 = \dots$	$2 + 8 = \dots$	$5 + 5 = \dots$
$8 + 8 = \dots$	$9 + 7 = \dots$	$9 + 6 = \dots$	$9 + 5 = \dots$	$9 + 4 = \dots$

$3 + 3 = 6$	$8 + \dots = 9$	$6 + \dots = 7$	$4 + \dots = 9$	$3 + \dots = 9$
$4 + \dots = 7$	$\dots + 7 = 9$	$\dots + 7 = 9$	$\dots + 3 = 7$	$\dots + 7 = 8$
$\dots + 3 = 8$	$7 + \dots = 8$	$4 + \dots = 8$	$6 + \dots = 9$	$8 + \dots = 10$
$2 + \dots = 8$	$\dots + 4 = 8$	$\dots + 4 = 7$	$2 + \dots = 8$	$7 + \dots = 10$
$\dots + 4 = 7$	$2 + \dots = 7$	$3 + \dots = 6$	$4 + \dots = 10$	$\dots + 4 = 5$
$5 + \dots = 9$	$4 + \dots = 9$	$5 + \dots = 7$	$7 + \dots = 9$	$2 + \dots = 6$

$2 + 7 = 9$	$4 + \dots = 10$	$3 + \dots = 10$	$8 + \dots = 15$	$6 + \dots = 9$
$3 + \dots = 8$	$\dots + 2 = 8$	$\dots + 7 = 10$	$\dots + 7 = 15$	$\dots + 7 = 9$
$\dots + 4 = 9$	$6 + \dots = 9$	$8 + \dots = 12$	$7 + \dots = 15$	$8 + \dots = 9$
$1 + \dots = 8$	$2 + \dots = 8$	$9 + \dots = 10$	$\dots + 8 = 15$	$\dots + 4 = 9$
$\dots + 3 = 12$	$5 + \dots = 10$	$\dots + 4 = 7$	$5 + \dots = 11$	$3 + \dots = 9$
$6 + \dots = 10$	$7 + \dots = 10$	$9 + \dots = 10$	$1 + \dots = 10$	$5 + \dots = 11$

$8 + 9 = 17$	$2 + \dots = 10$	$6 + \dots = 13$	$4 + \dots = 12$	$7 + \dots = 13$
$\dots + 7 = 16$	$3 + \dots = 12$	$\dots + 7 = 15$	$\dots + 7 = 16$	$\dots + 8 = 10$
$7 + \dots = 14$	$\dots + 4 = 11$	$8 + \dots = 16$	$8 + \dots = 17$	$6 + \dots = 11$
$\dots + 8 = 13$	$4 + \dots = 11$	$\dots + 4 = 12$	$9 + \dots = 18$	$5 + \dots = 13$
$5 + \dots = 12$	$\dots + 3 = 11$	$3 + \dots = 12$	$\dots + 4 = 13$	$9 + \dots = 18$
$1 + \dots = 9$	$6 + \dots = 12$	$5 + \dots = 14$	$9 + \dots = 10$	$8 + \dots = 17$